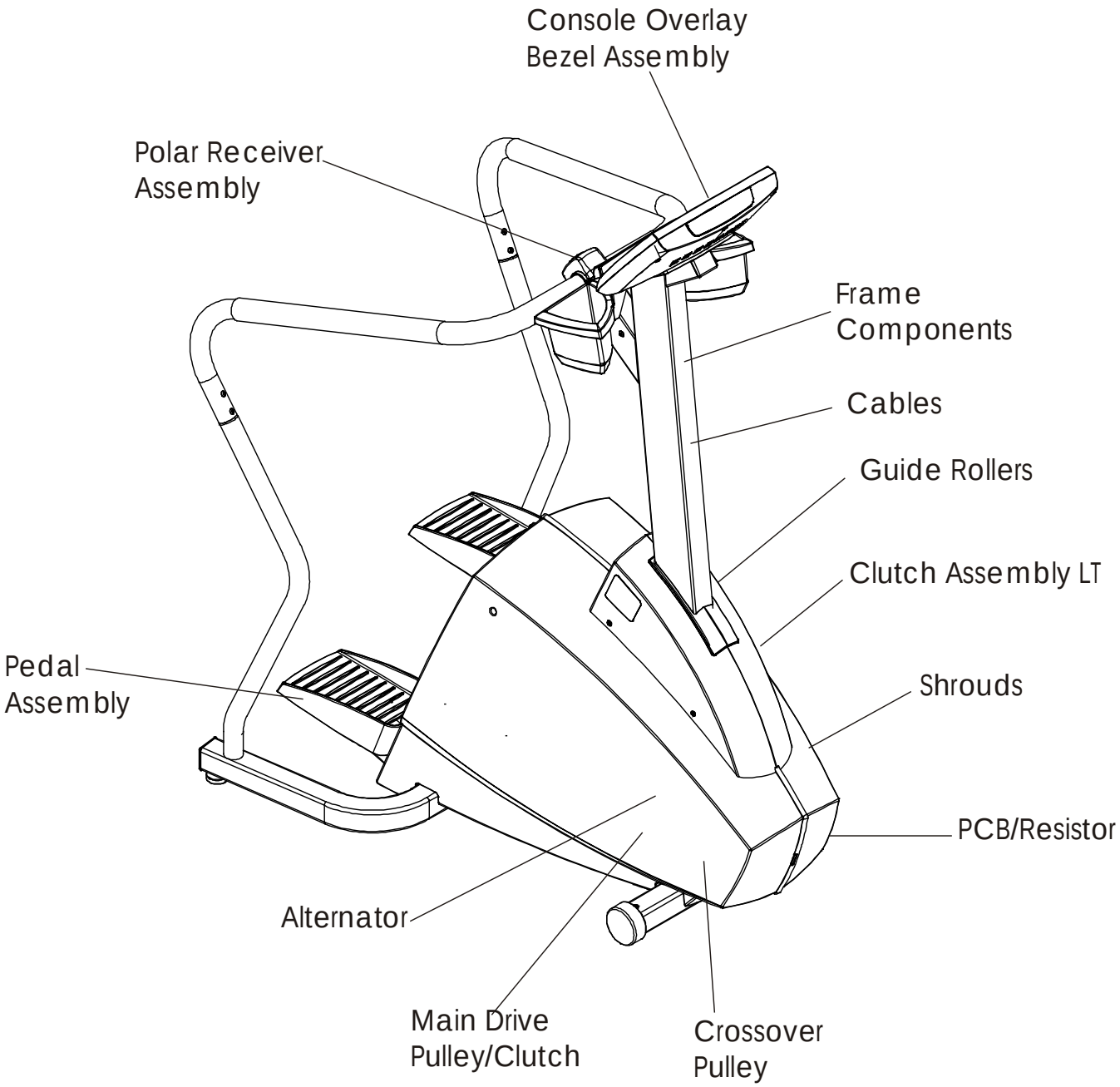
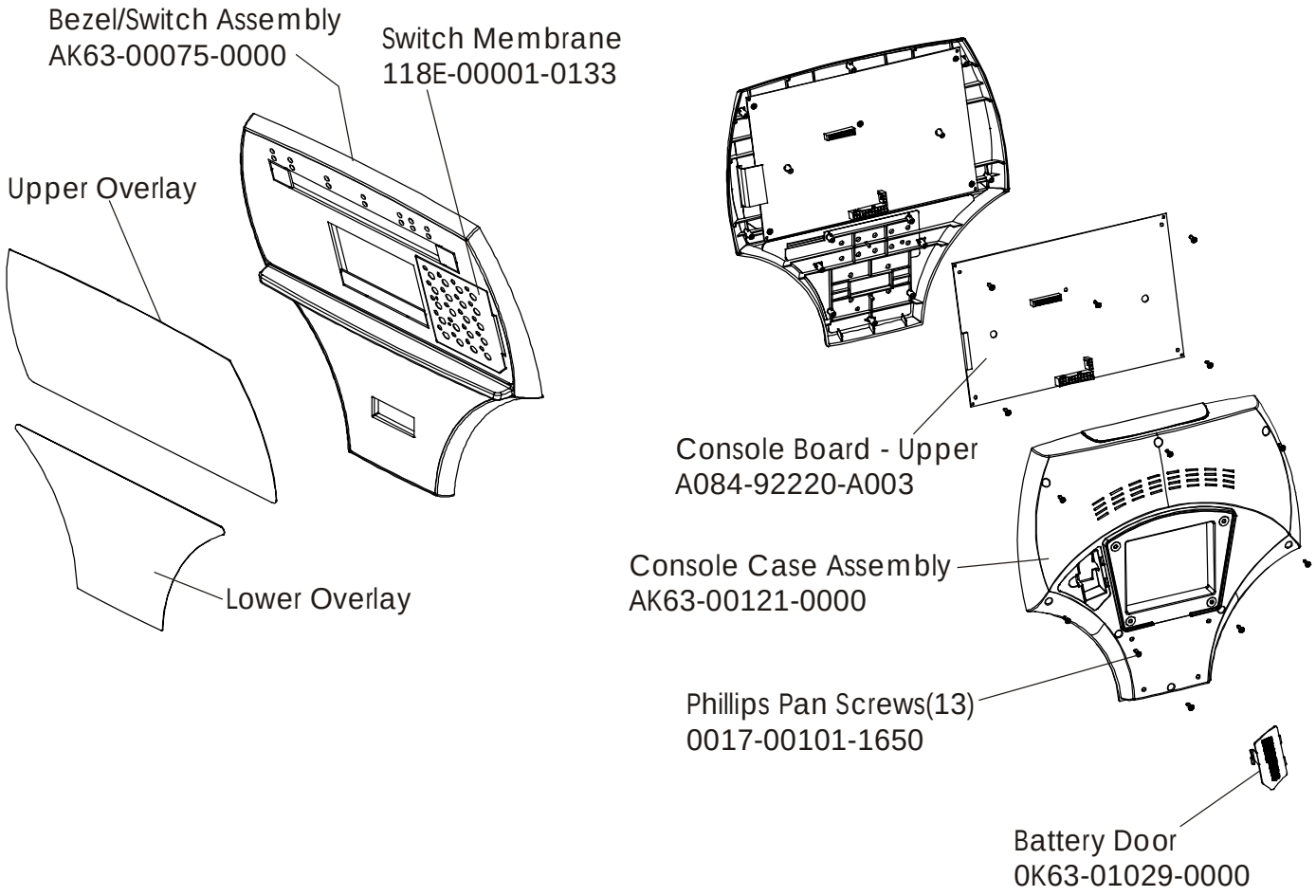
Stepper S9i – HSD10000
General Assembly



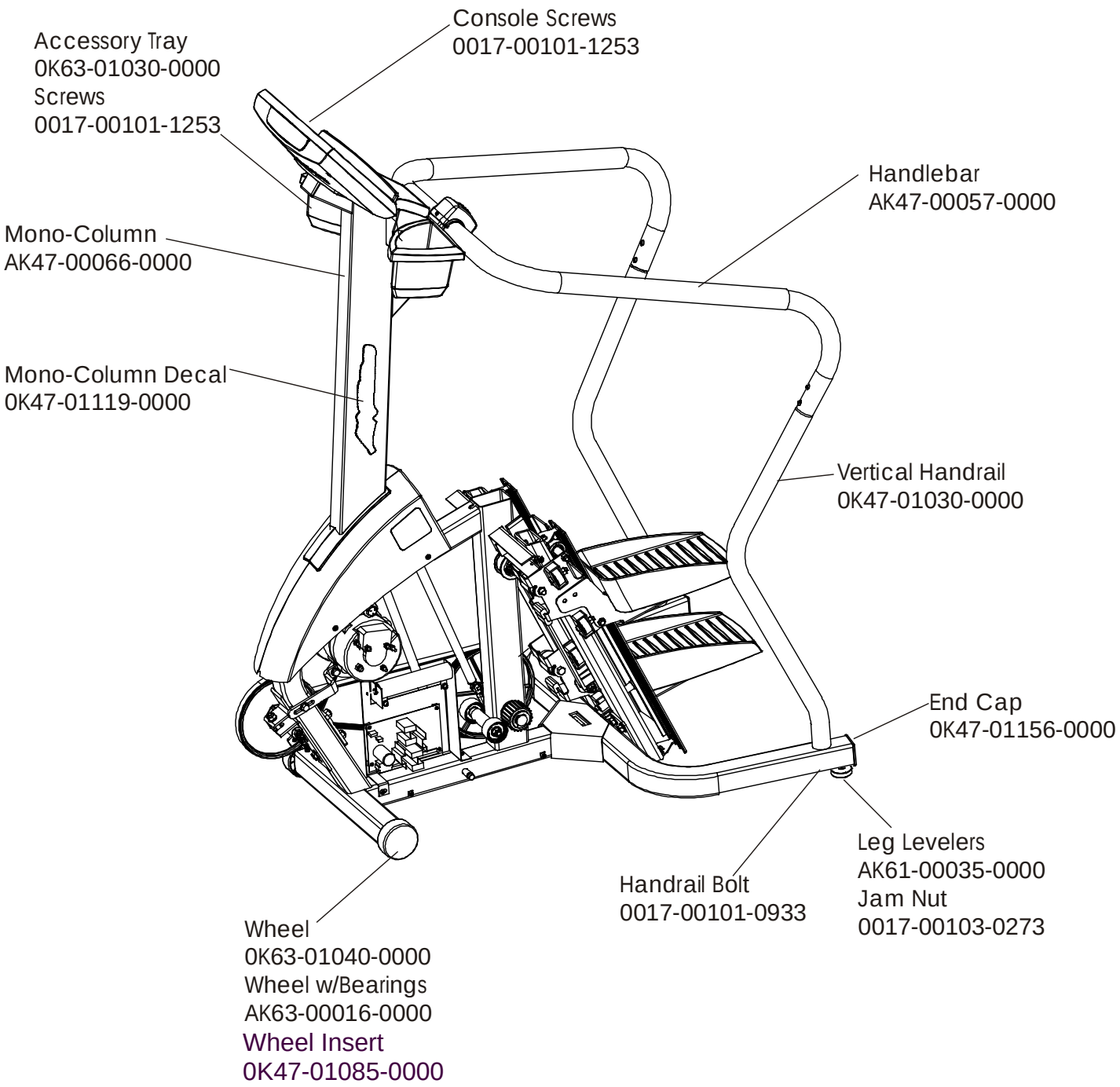
Operation Manual	**M051-00K20-A317**
Service Manual	**M051-00K47-A013**

Stepper S9i
Console Overlay Bezel Assembly

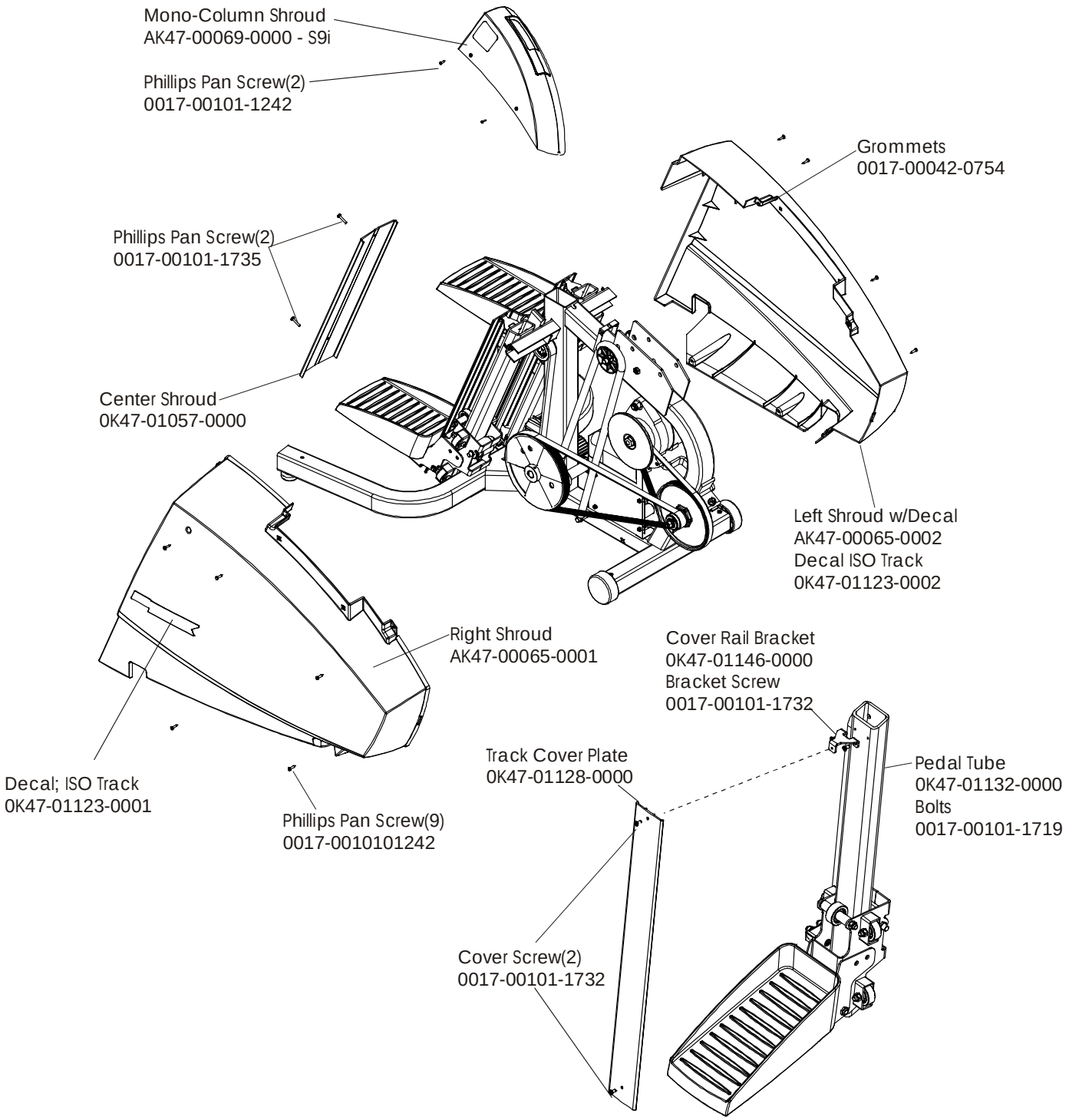


Console Assembly	Overlay Bezel	Upper Overlay	Lower Overlay
AK47-00078-0001 Eng Met	AK47-00077-0001 Eng Met	0K47-01080-0001 Eng Met	0K47-01082-0001 Eng Met
AK47-00078-0003 Ger Met	AK47-00077-0003 Ger Met	0K47-01080-0003 Ger Met	0K47-01082-0003 Ger Met
AK47-00078-0004 Spn Met	AK47-00077-0004 Spn Met	0K47-01080-0004 Spn Met	0K47-01082-0004 Spn Met
AK47-00078-0006 Jap Met	AK47-00077-0006 Jap Met	0K47-01080-0006 Jap Met	0K47-01082-0006 Jap Met
AK47-00078-0007 Frn Met	AK47-00077-0007 Frn Met	0K47-01080-0007 Frn Met	0K47-01082-0007 Frn Met
AK47-00078-0008 Itl Met	AK47-00077-0008 Itl Met	0K47-01080-0008 Itl Met	0K47-01082-0008 Itl Met
AK47-00078-0009 Dut Met	AK47-00077-0009 Dut Met	0K47-01080-0009 Dut Met	0K47-01082-0009 Dut Met
AK47-00078-0010 Por Met	AK47-00077-0010 Por Met	0K47-01080-0010 Por Met	0K47-01082-0010 Por Met

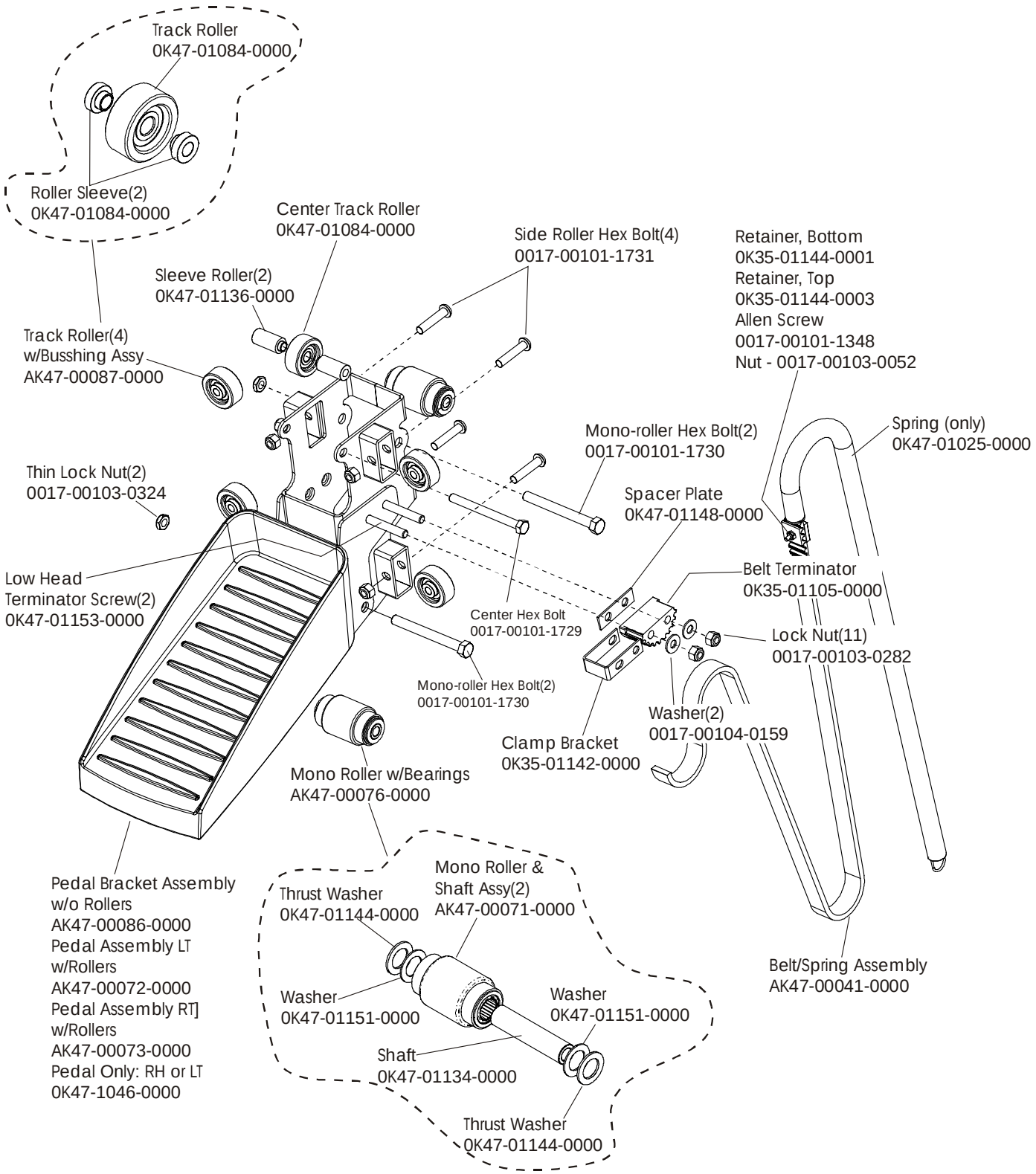
Stepper S9i
Frame Components



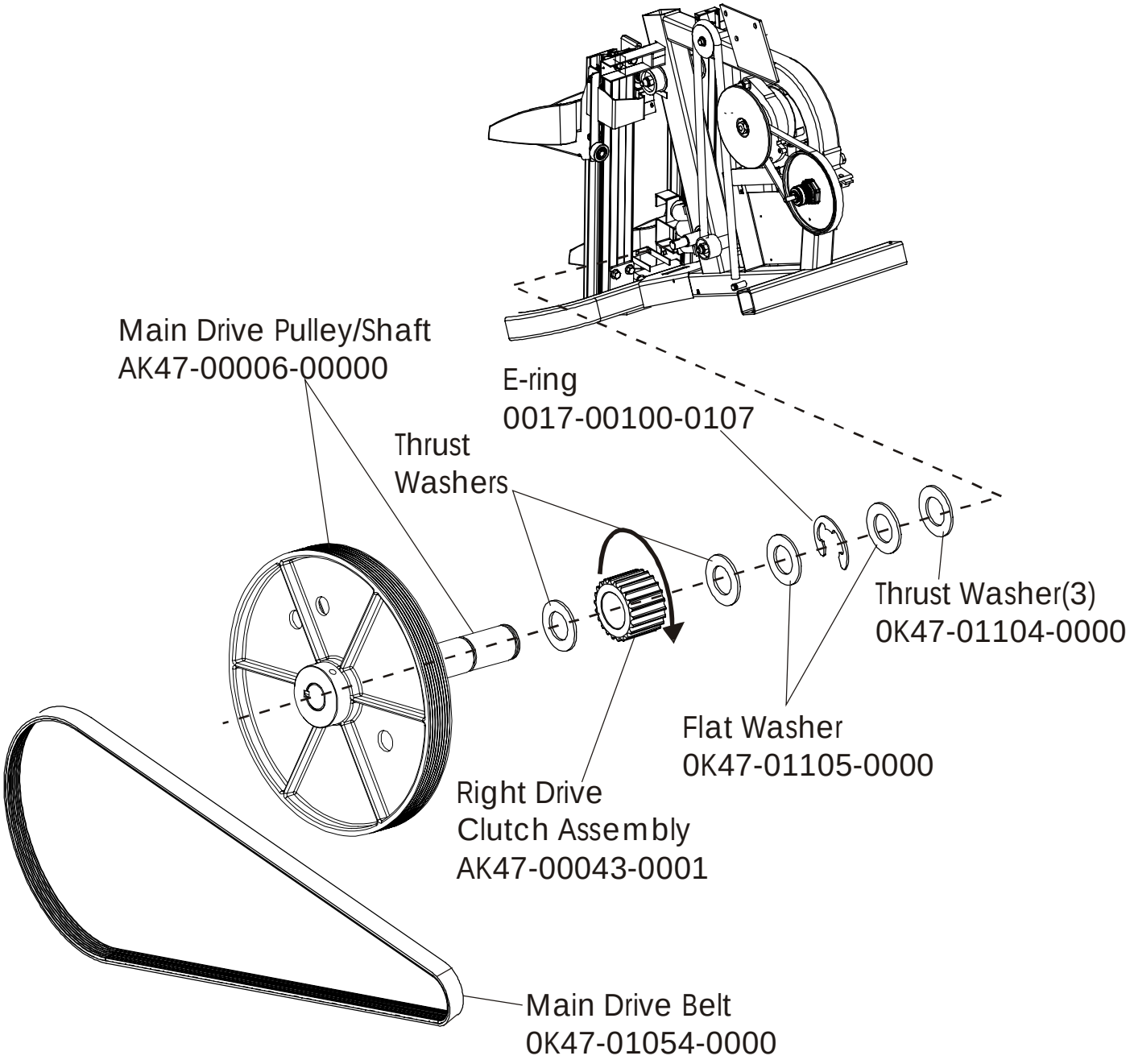
Stepper S9i
Shrouds



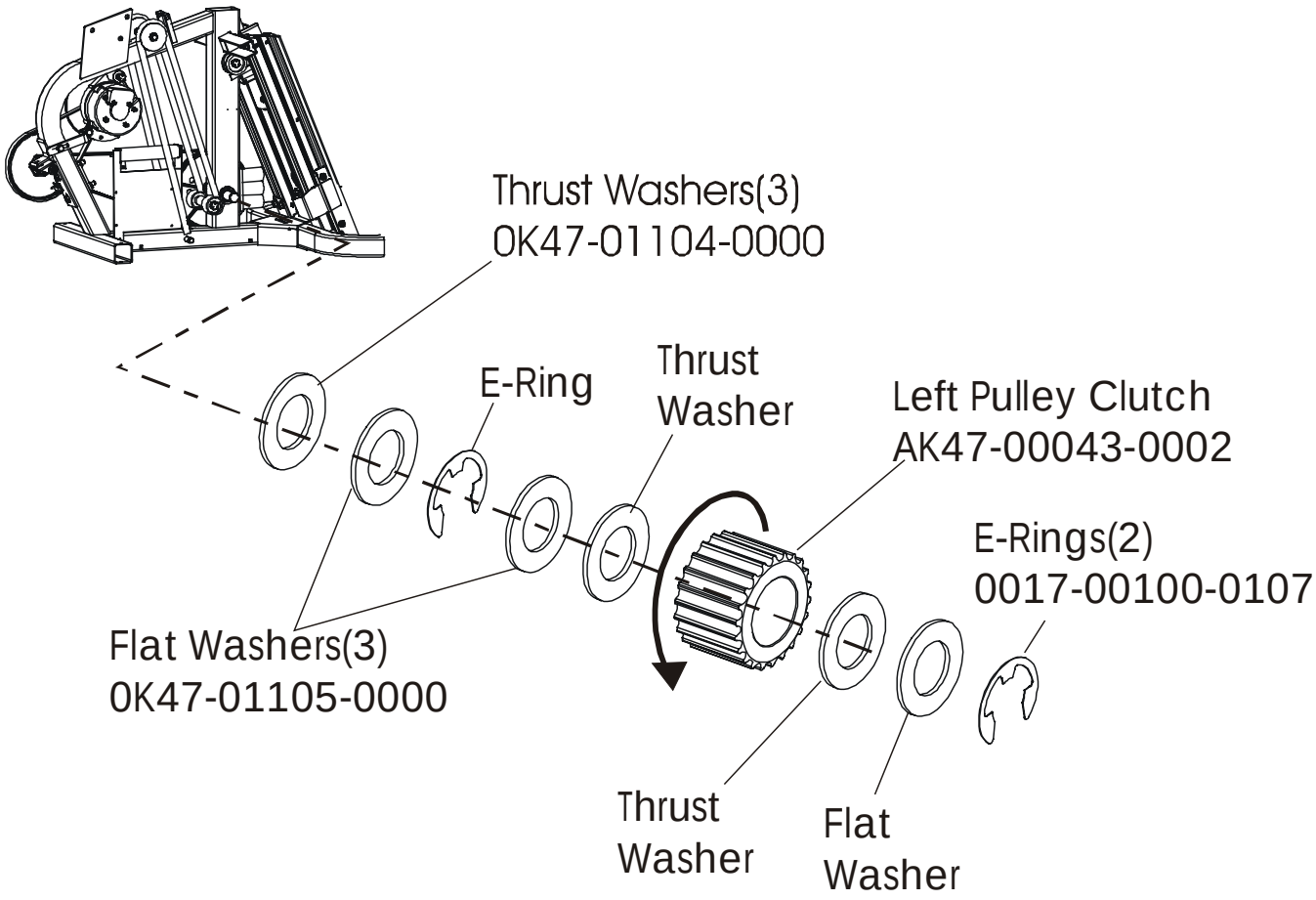
Stepper S9i
Pedal Assembly



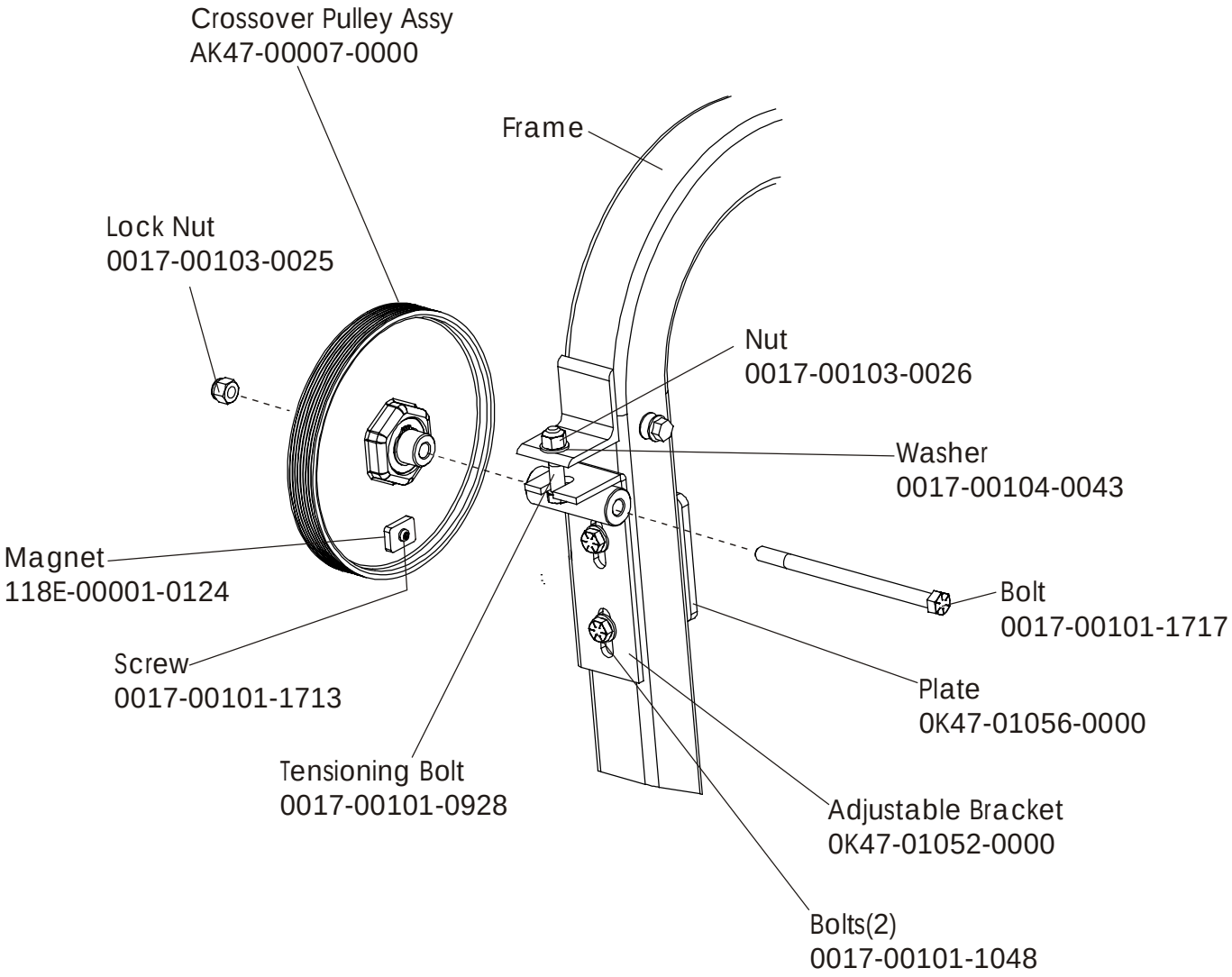
Stepper S9i
Main Drive Pulley and Clutch



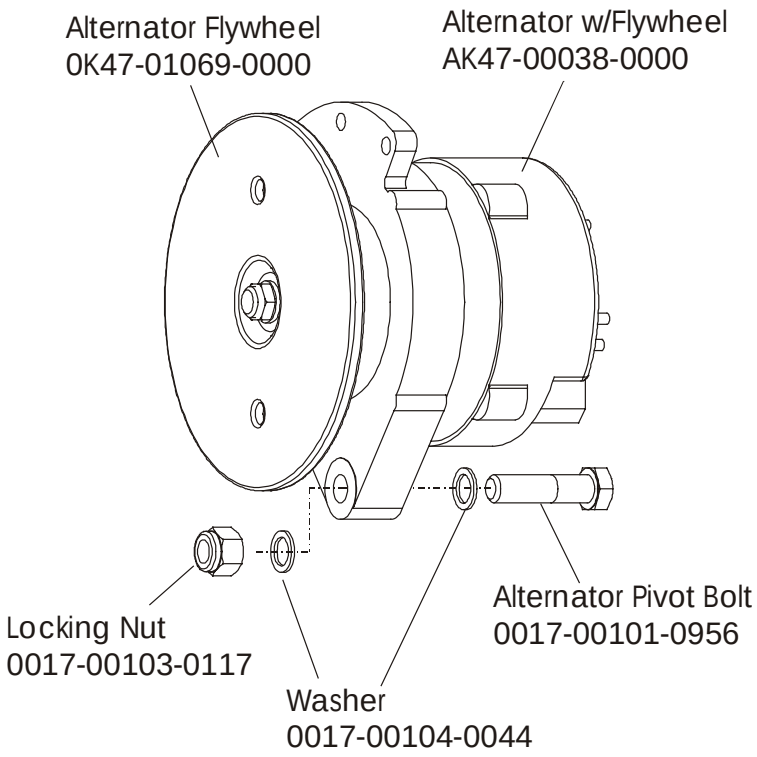
Stepper S9i
Clutch Assembly - LT

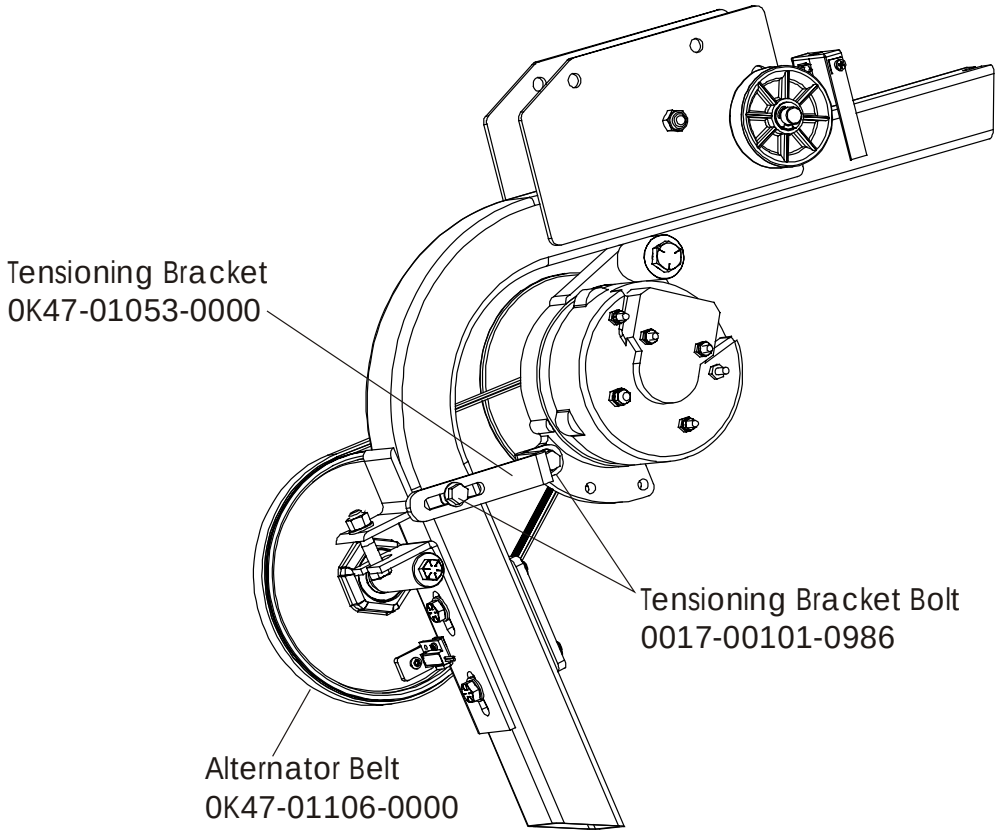


Stepper S9i
Crossover Pulley Assembly

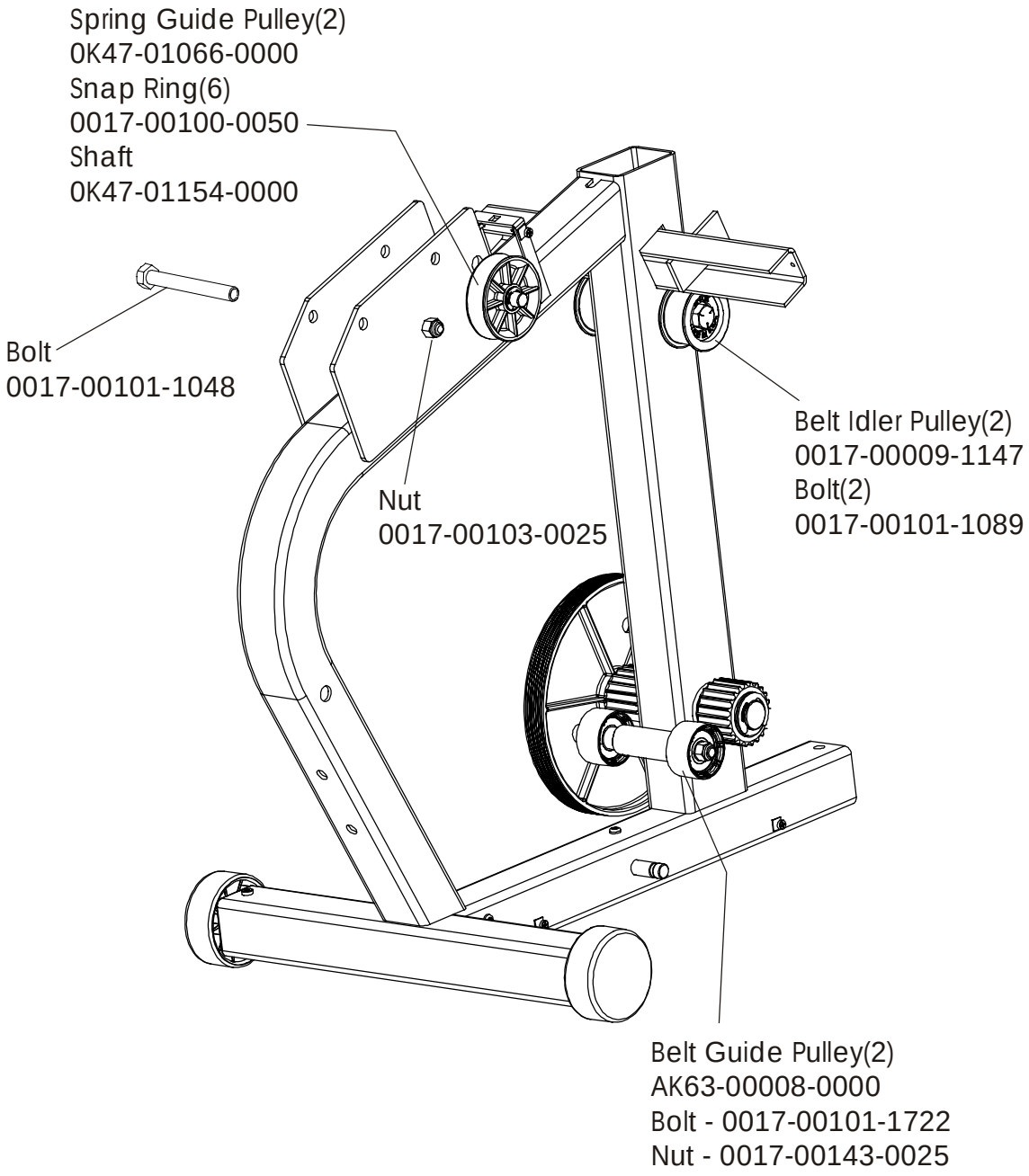


Stepper S9i
Alternator Assembly

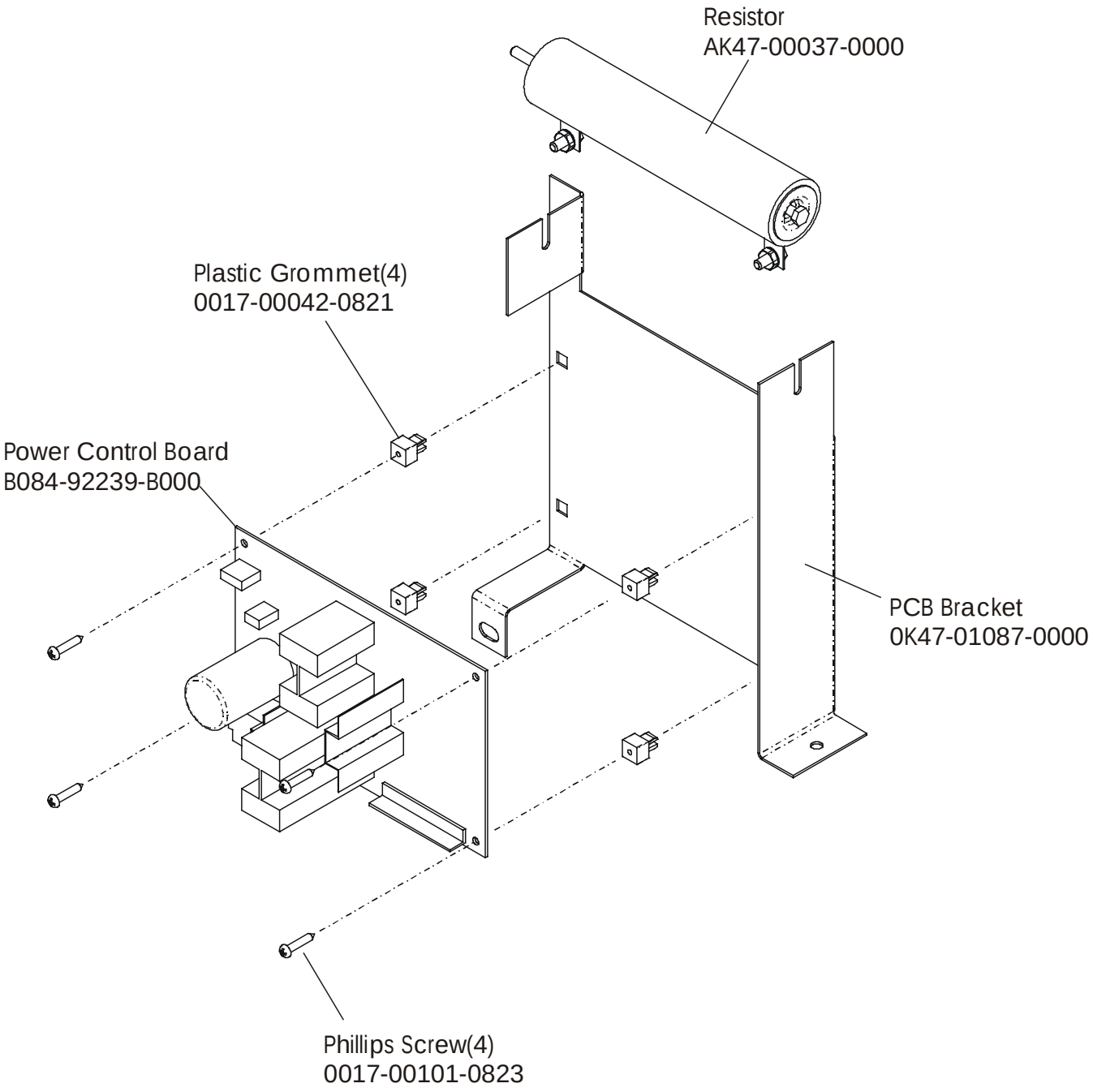




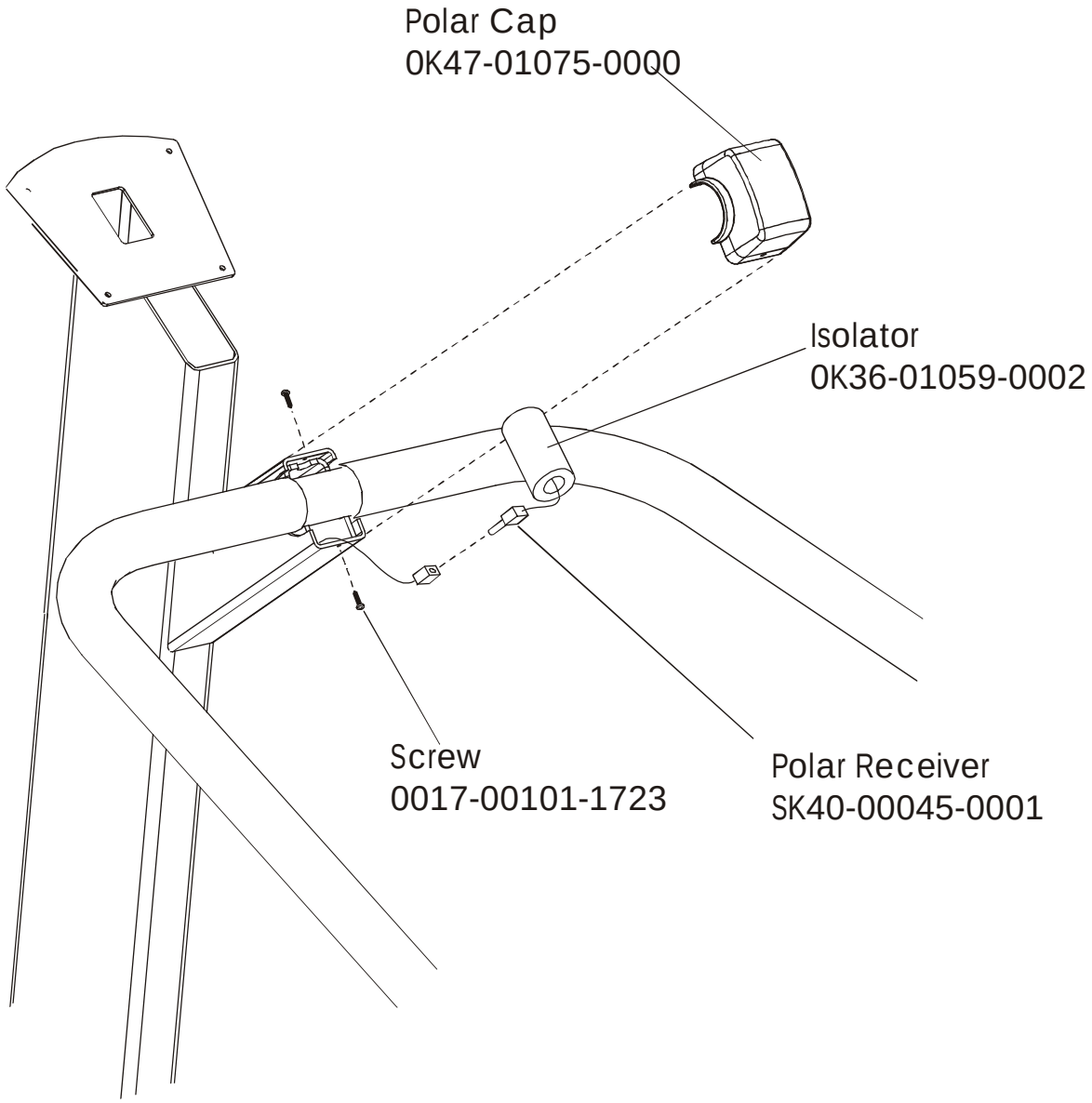
Stepper S9i
Guide Rollers



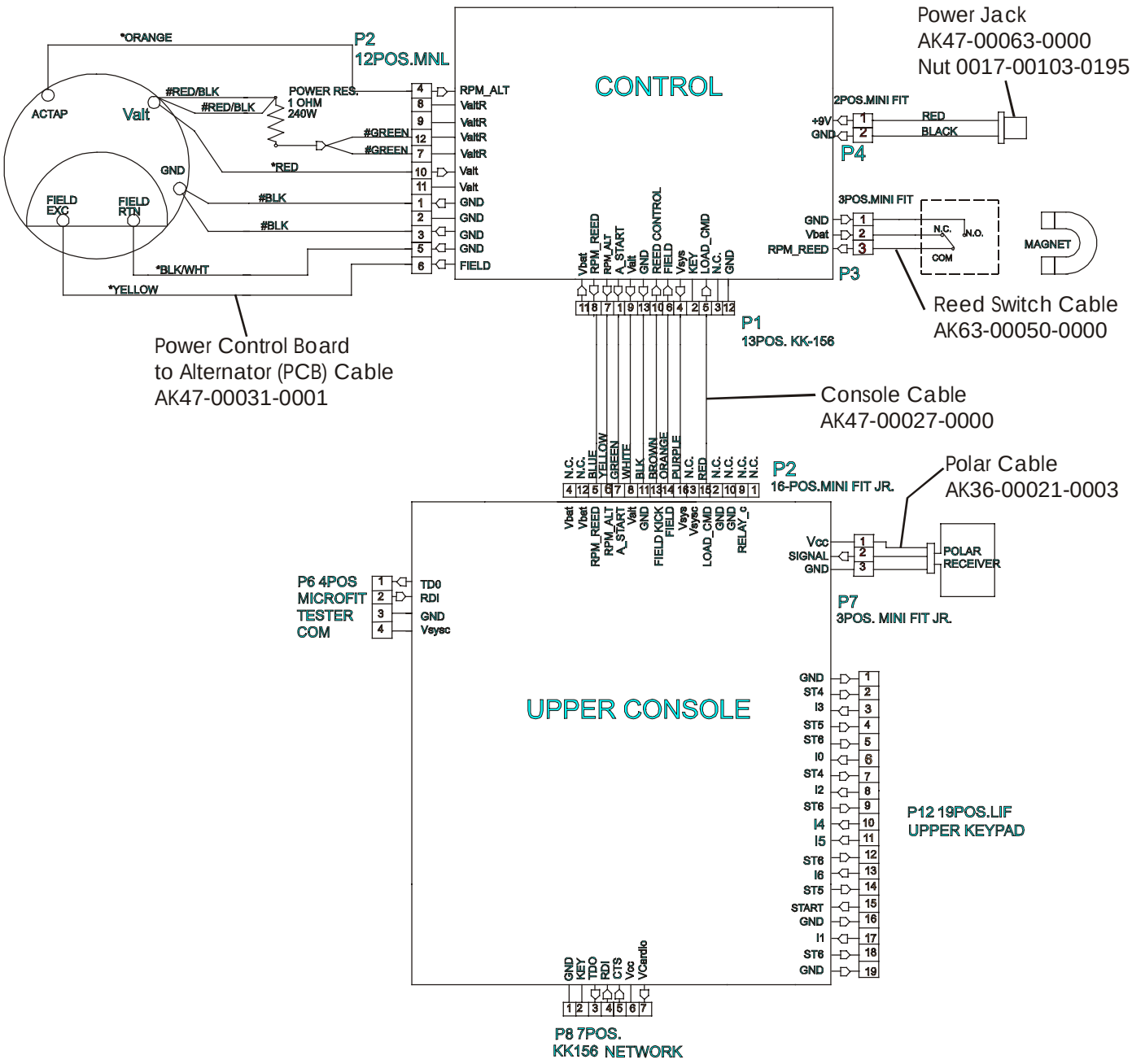
Stepper S9i
PCB and Resistor



Stepper S9i
Polar Receiver Assembly



Stepper S9i
Cable



Model	Power Supply	Line Cord
S9-0100-01	118E-00001-0148	Not Needed
S9-0101-01	118E-00001-0147	0017-00003-0691
S9-0102-01	118E-00001-0147	0017-00003-0889
S9-0104-01	118E-00001-0147	0017-00003-0916
S9-0201-01	118E-00001-0147	0017-00003-0691